

THE INSTITUTE OF INDIAN FOUNDRYMEN
FOUNDRY INFORMATICS CENTRE
67, Tughlakabad Institutional Area, New Delhi – 110062
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QUESTIONNAIRE FOR FOUNDRIES

1. **NAME OF UNIT** : **Year of Establishment**.....

2. **STATUS OF UNIT**.: SMALL MEDIUM LARGE JOBBING CAPTIVE

3. **ADDRESS OFFICE** :

Phone:..... Fax:..... E-mail:.....

ADDRESS WORKS :

Phone:..... Fax:..... E-mail:.....

Website:

4. **NAME OF CONTACT PERSON** : **Mobile No**:.....
(with Designation)

5. **EMPLOYEES Nos.** : Managerial Skilled Unskilled Contractual
 Total

6. **TYPE OF FOUNDRY** :

FERROUS :

Weight range (Kg.)

Grey Iron

Ni-hard / Ni-resist

S.G. Iron

Malleable iron

Carbon Steel

Alloy Steel

Stainless Steel

Investment Castings (Ferrous)

NON-FERROUS

Weight range (Kg)

Copper alloy

Aluminium alloy

Zinc Alloy

Magnesium alloy

Nickel alloy

Lead base alloy

Others (pl. specify)

Investment Casting (Non-ferrous)

7. **ANNUAL INSTALLED CAPACITY** (in Tonnes) : **Utilization (%)** :

8. **METHOD OF CASTING** : Gravity Low pressure Diecasting High pressure Diecasting
 Investment Centrifugal Other,pls specify:

9. **PROCESS CAPABILITIES** :

Melting : Crucible Oil fired Cupola Gas fired
 Electric Arc Induction

- Moulding :** Greensand Co2 No-bake Shell
 Diecast(Gravity/Pressure)
 Molasses Permanent Mould Others (Pl. Specify)
- Core Making :** Co2 Oil sand No-bake Shell
 Cold Box Air set Molasses
 Others (pl. specify)

- Moulding Machine :** Disa matic Jolt Squeeze High Pressure
 Flaskless Others please specify
- Sand Preparation** Manual Semi-mechanised
- Fettling :** Manual Shot Blasting

- Heat Treatment :** Electrically heated Oil-fired Gas fired Coal Fired

- Machining Facility :** Proof Machining Finish Machining
- Testing :** Chem. Lab Physical Lab Spectrometer CE Meter
 Radiography Ultrasonic Magnetic Crack Detector
 Dye penetrant Temp. Measurement Mechanical
 Others,Pls specify:-

10. **ACCREDITARION :** ISO 9000 ISO 14000 QS 9000 Others, Pl. Specify:-

11. **ANNUAL TURNOVER (in Rs. Lakhs)** 2014-15

12. ANNUAL PRODUCTION (in MT) :	2013-14	2014-15
a) Grey Cast Iron	-----	-----
b) Ductile/S.G. Iron	-----	-----
c) Alloy /Stainless Steel	-----	-----
d) Carbon Steel	-----	-----
e) Al/Al Alloy	-----	-----
f) Copper/Magnesium/Zn Alloy	-----	-----
g) Others, Please specity	-----	-----

13. **EXPORTS (Rs in Lakhs) :** **2013-14** **2014-15**
Industrial :
Sanitary :

14. **PL. SPECIFY MAJOR PRODUCTS :**]
e.g. (Spun Pipe, Crank Shefts, Brake Drum, Pullys, Cylinder heads, Pistons, Pipe etc.)

15. **Plans for Expansion/Green Field Project.Pls specify:**

16. **Plans for Investments In Tech Upgradation,Pls specify:**

17. **Your Preference for Directory:** Hard Copy CD Version

Name. :
Designation:

Date.: